



Dart Aerospace Ltd.
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Canada

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5140701

D5473-063
Job Sheet 187977



Part No: D5473-063

Job Qty: 2 ea

Part Name: Fuel Sender Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 12/28/18

Job Tracking No:

Due Date: 12/28/18

Created By: Linda Lacelle

Type: SOLD

Description:

Note: D5473 REV:A IPP REV:A 18.03.19 NEW ISSUE DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea	12/28/18	12/28/18	0.00	0.00	Start Up Small Fab		See attached
110	QC	2 pcs	12/28/18	12/28/18	0.00	0.00	QC5		18-12-28
120	Packaging	2 pcs	12/28/18	12/28/18	0.00	0.00	Packaging3-2		
130	QC21-SA	2 Ea	12/28/18	12/28/18	0.00	0.00	QC21		DEC 31 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
03-09-2032	Plug Housing	2 pcs (1 ea)	90-Start up Operation	SO 55403
143-219	Crimp Pin	6 Ea (3 ea)	90-Start up Operation	Em 137945
D4025-3	Gasket	2 pcs (1 ea)	90-Start up Operation	SO 60987
D5473-5	Fuel Sender	2 pcs (1 ea)	90-Start up Operation	SO 43186
D5473-7	Divide Module	2 pcs (1 ea)	90-Start up Operation	SO 42901
M81824/1-2	Splice	6 Ea (3 ea)	90-Start up Operation	F112691

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	03-09-2032	2	9	0
	143-219	6	35	0
	D4025-3	2	14	0
	D5473-5	2	3	0
	D5473-7	2	4	0
	M81824/1-2	6	17	0

D5463061

1

5074147

Part Specifications

Specifications could not be found.

Qty 1x for
Emily's tank

28 dec.
Pat.D.



2000
0000
0000

2000



Dart Aerospace Ltd.
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Tel (613) 632-5200

D5473-061
Job Sheet 176916



Part No: D5473-061

Job Qty: 1 Ea

Part Name: Fuel Sender Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 5/3/18

Job Tracking No:

Due Date: 5/9/18

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Note: D5473 REV.A IPP REV:A 17.10.24 NEW ISSUE DD VERF:DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup	Run	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		5/9/18	0.00	0.00	Start Up Small Fab-2		
100	Small Fab	1 pcs		5/9/18	0.00	0.25	Small Fab-2		
110	QC	1 pcs		5/9/18	0.00	0.00	QC5		
120	Packaging	1 pcs		5/9/18	0.00	0.00	Packaging3-2		
130	QC21-SA	1 Ea		5/9/18	0.00	0.00	QC21		

Part Op Descriptions: 100 - 1- ASSEMBLE AS PER DWG **REMOVE LABEL AS PER DWG NOTE10**

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
03-09-2032	Plug Housing - 35580	21 pcs (1 ea)	90-Start up Operation	SO55403
143-219	Crimp Pin 55575	68 Ea (3 ea)	90-Start up Operation	PM 132 943
D4025-3	Gasket GAT11	21 Ea (1 ea)	90-Start up Operation	SO60287
D5473-3	Fuel Sender	1 Ea (1 ea)	90-Start up Operation	SO43186
D5473-7	Divide Module	21 Ea (1 ea)	90-Start up Operation	SO42901 ou
M81824/1-2	Splice	3 Ea (3 ea)	90-Start up Operation	SO08202

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	03-09-2032	1	23	0
	143-219	3	14	0
	D4025-3	1	14	0
	D5473-3	1	2	0
	D5473-7	1	10	0
	M81824/1-2	3	32	0

Part Specifications

Specifications could not be found.



Container No: S074147



Part: D5473-061

Job No: 176916

Serial No/Batch: S074147

Revision: A

Inspector:

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Date: 05/24/18

This work order is a
DS473-5 sender instead of a
DS473-3

DS473-3 S043186 was ID
wrong

- Work to remove DS473-3
S043186 (and re identify as
DS473-5

- install correct correct
sender (DS473-3 is 25.50" long)